

```
<Group class="custom" name="Manufacturing" desc="These attributes are the manufacturing properties of the file."
  ord="6">
  <Attr num="119" name="Material" desc="Material." type="s" ord="1" value="Aluminum">
    <Valid perm="e" max="100"/>
  </Attr>
  <Attr num="120" name="Thickness" desc="Thickness." type="r" ord="2" value="0.25">
    <Valid perm="e" min="0" max="99999"/>
  </Attr>
  <Attr num="121" name="Thickness units" desc="Thickness units." type="s" ord="4" value="in">
    <Valid perm="e" expr="mm|in|swg" max="80"/>
  </Attr>
  <Attr num="122" name="Orientation"
    desc="Allowed nest orientations (1=0°, 2=90°, 3=0/90°, 5=0/180°, 6=90/270°, 7=0/90/180/270°, 8=any)." type="i"
    ord="6" value="8">
    <Valid perm="e" min="1" max="8"/>
  </Attr>
  <Attr num="123" name="Cycle time" desc="Cycle time in minutes." type="r" ord="26">
    <Valid perm="e" min="0"/>
  </Attr>
```